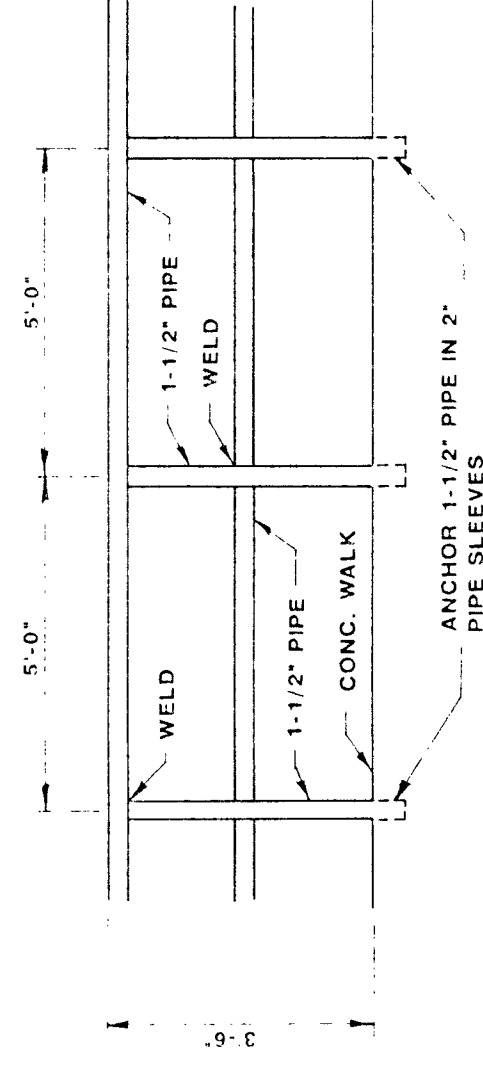


SEWAGE TREATMENT PLANT
EXPANSION TO 0.40 M.G.D.

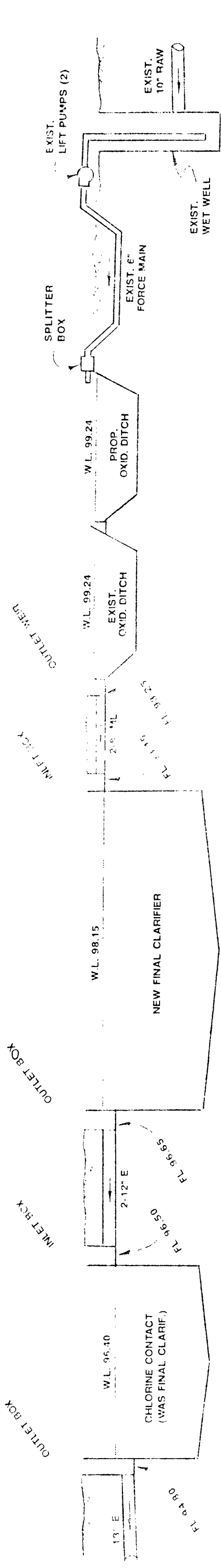
CITY OF WALLER

WALLER COUNTY, TEXAS

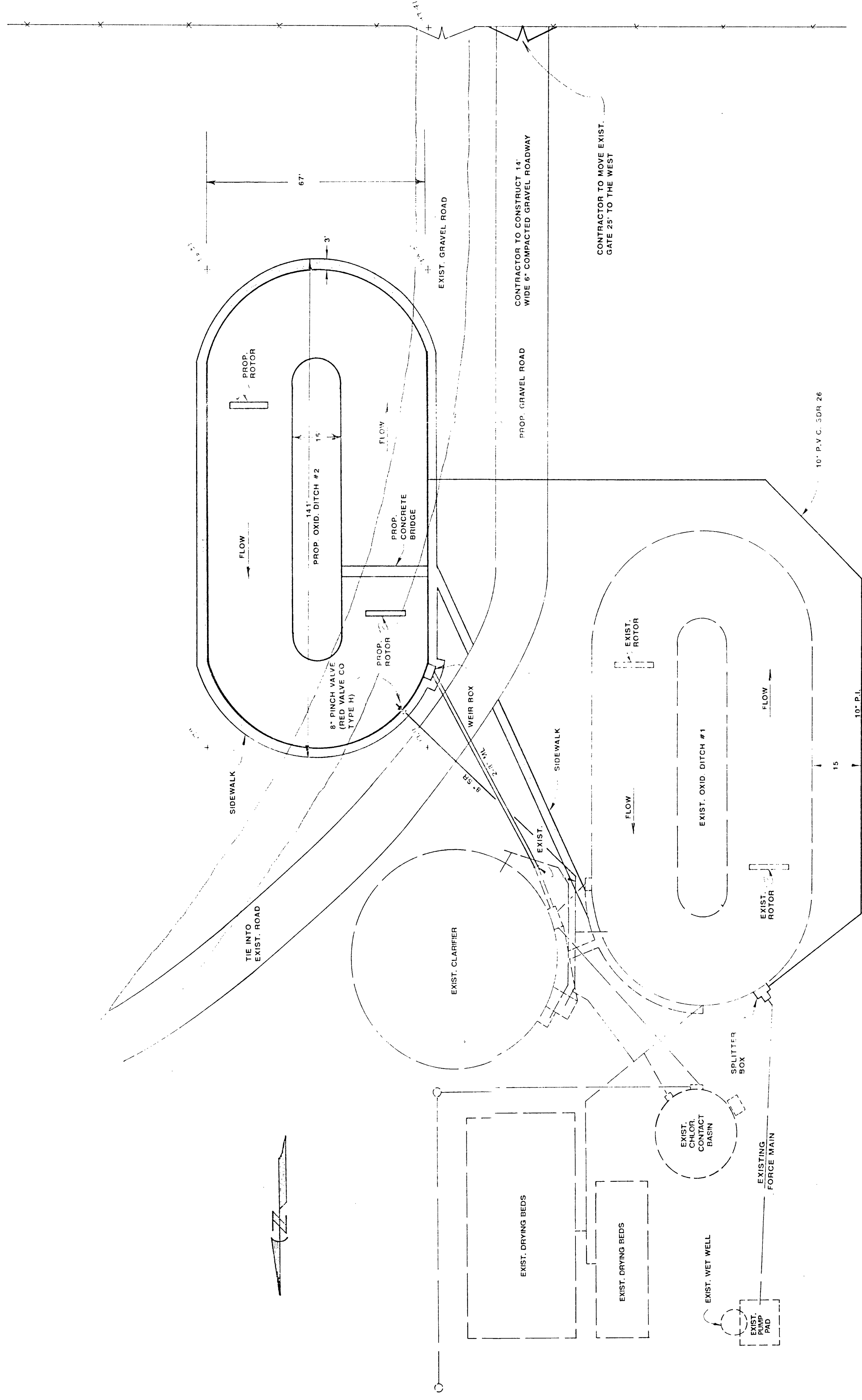


N.T.S.

N.T.S.



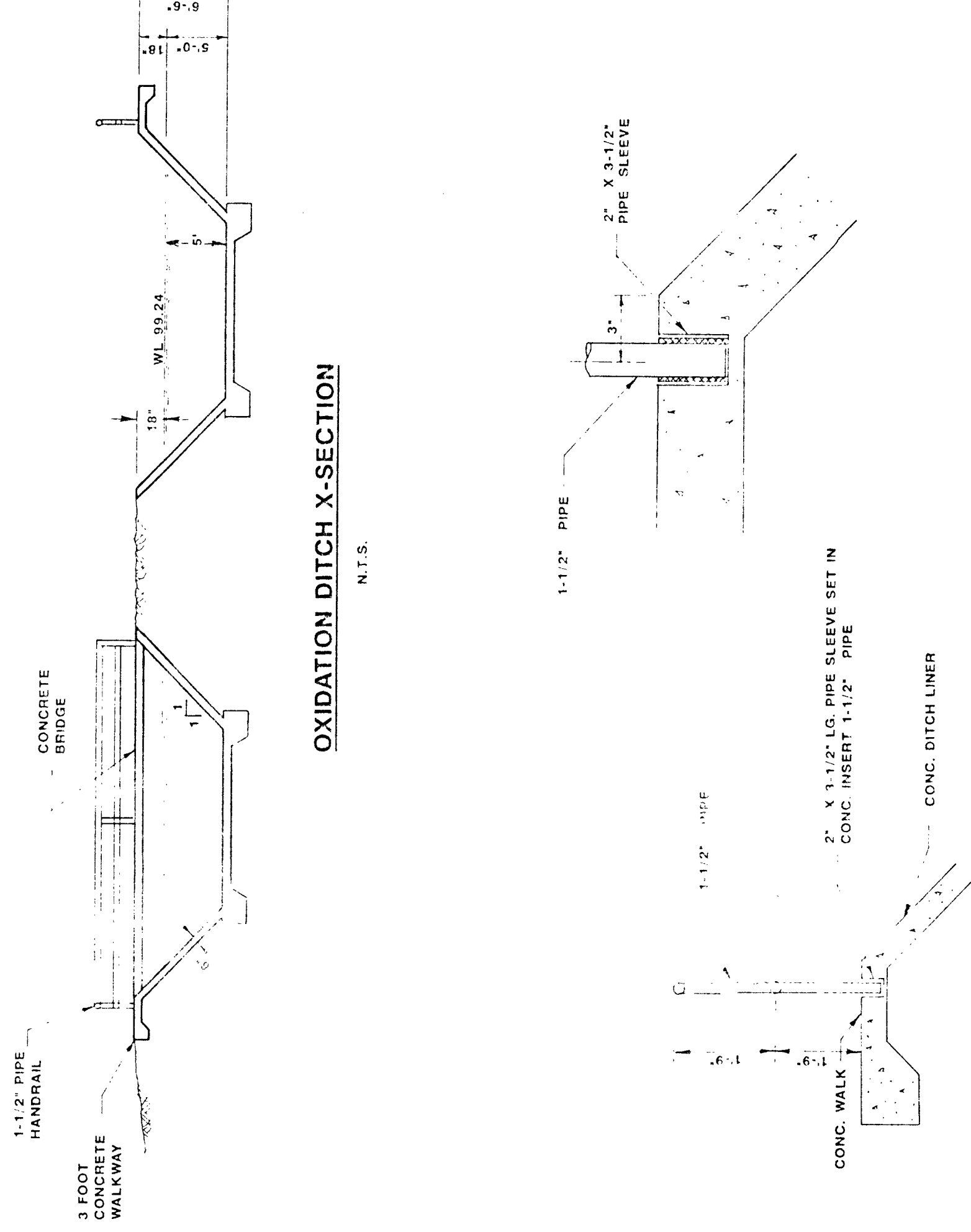
HYDRAULIC PRESS 113033



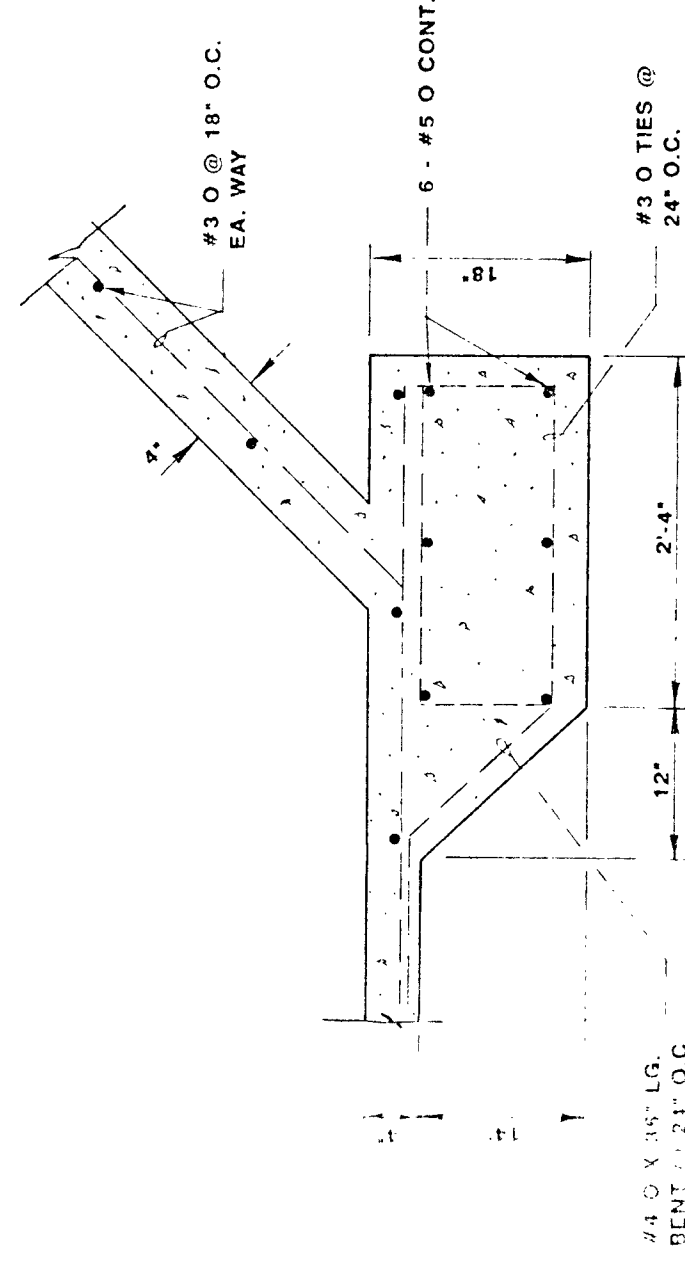
- 1) ALL CONCRETE SHALL BE 3000 P.S.I. STRENGTH
- 2) CHAMFER ALL EXPOSED EDGES 3/4 INCH.
- 3) ANCHOR BOLT AND MECHANICAL SUPPORT DIMENSIONS MUST BE VERIFIED BY VENDOR SHOP DRAWINGS BEFORE CONSTRUCTION.

SCALE: 1" = 20'

N.Y.S.



N.T.S.


$$\frac{3}{4}'' = 1' - 0''$$


 OCT 11, 1963
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CITY OF WALLER
OXIDATION DITCH ADDITION
SEWAGE TREATMENT PLANT

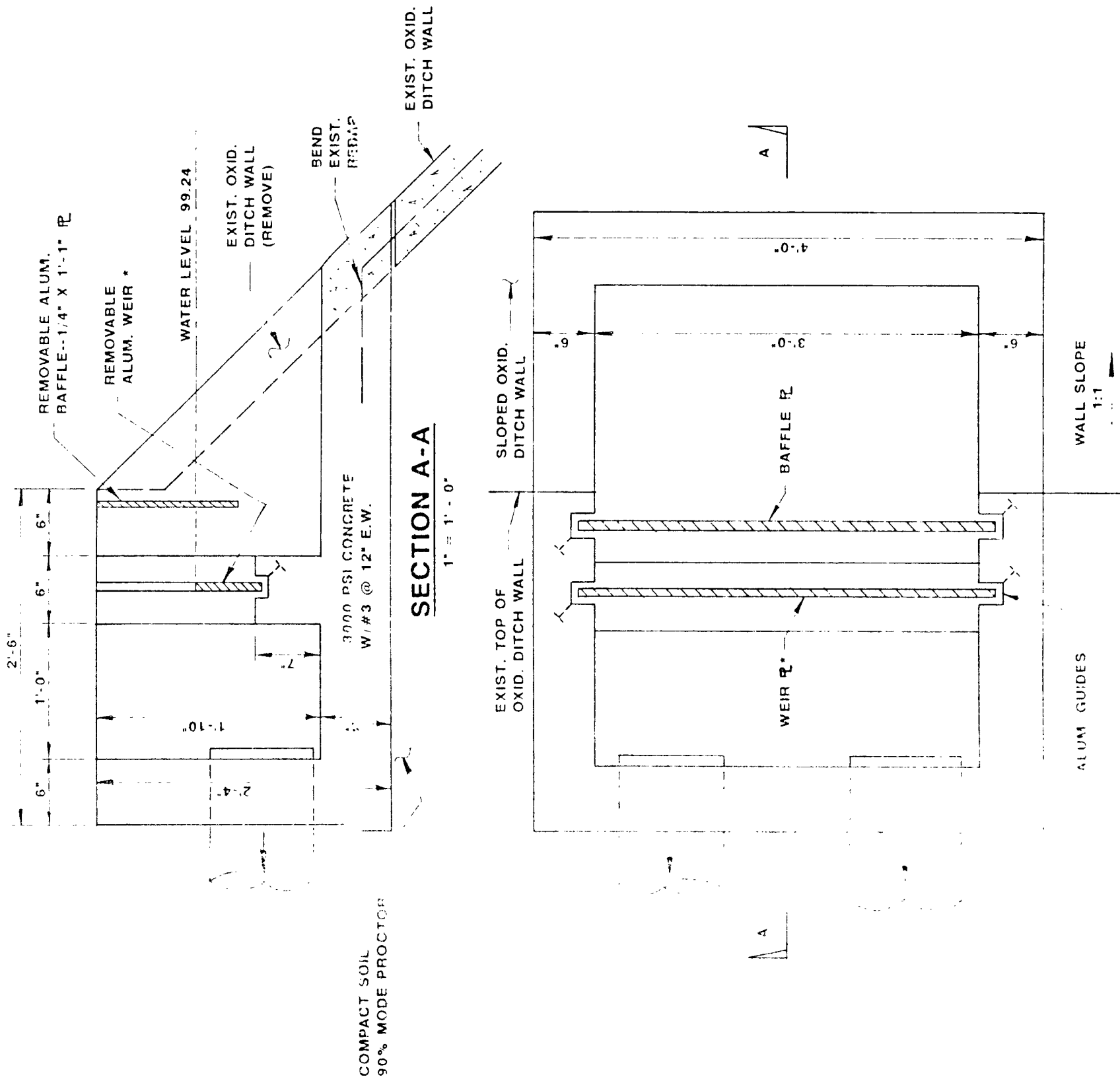
Scale: AS SHOWN

1

1000

9

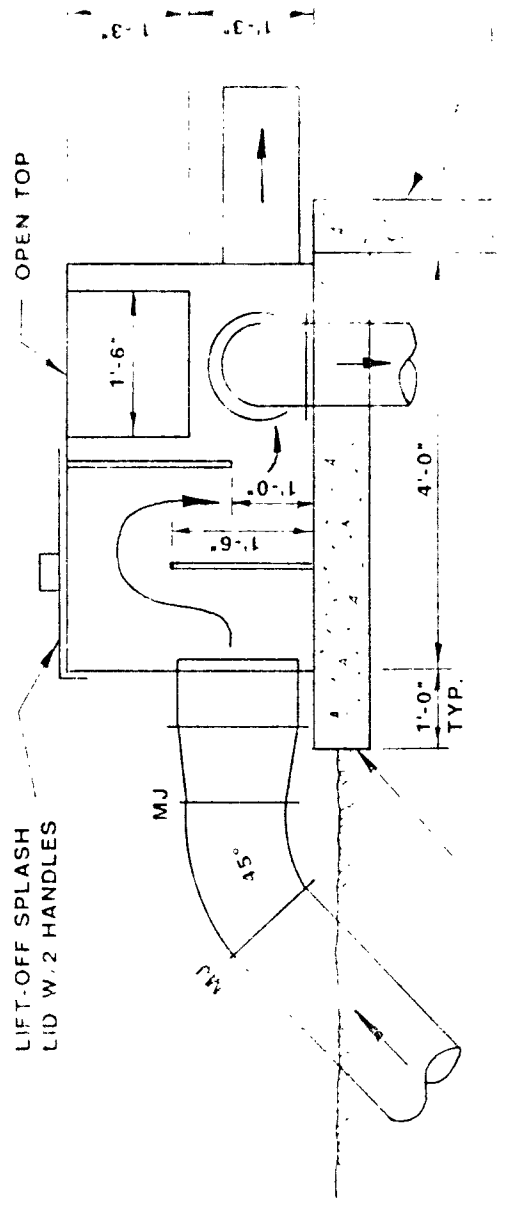
PIPING SCHEDULE				
MARK	MAT'L	CLASS	JOINT	FUNCTION --- COMMENTS
8" ML	PVC	200 PSI	PUSH ON	MIXED LIQUOR --- DOUBLE PIPE
8" SR	PVC	200 PSI	PUSH ON	SLUDGE RETURN
10" PI	PVC	SDR 26	PUSH ON	PLANT INFLUENT



WEIR BOX ON OXID. DITCH

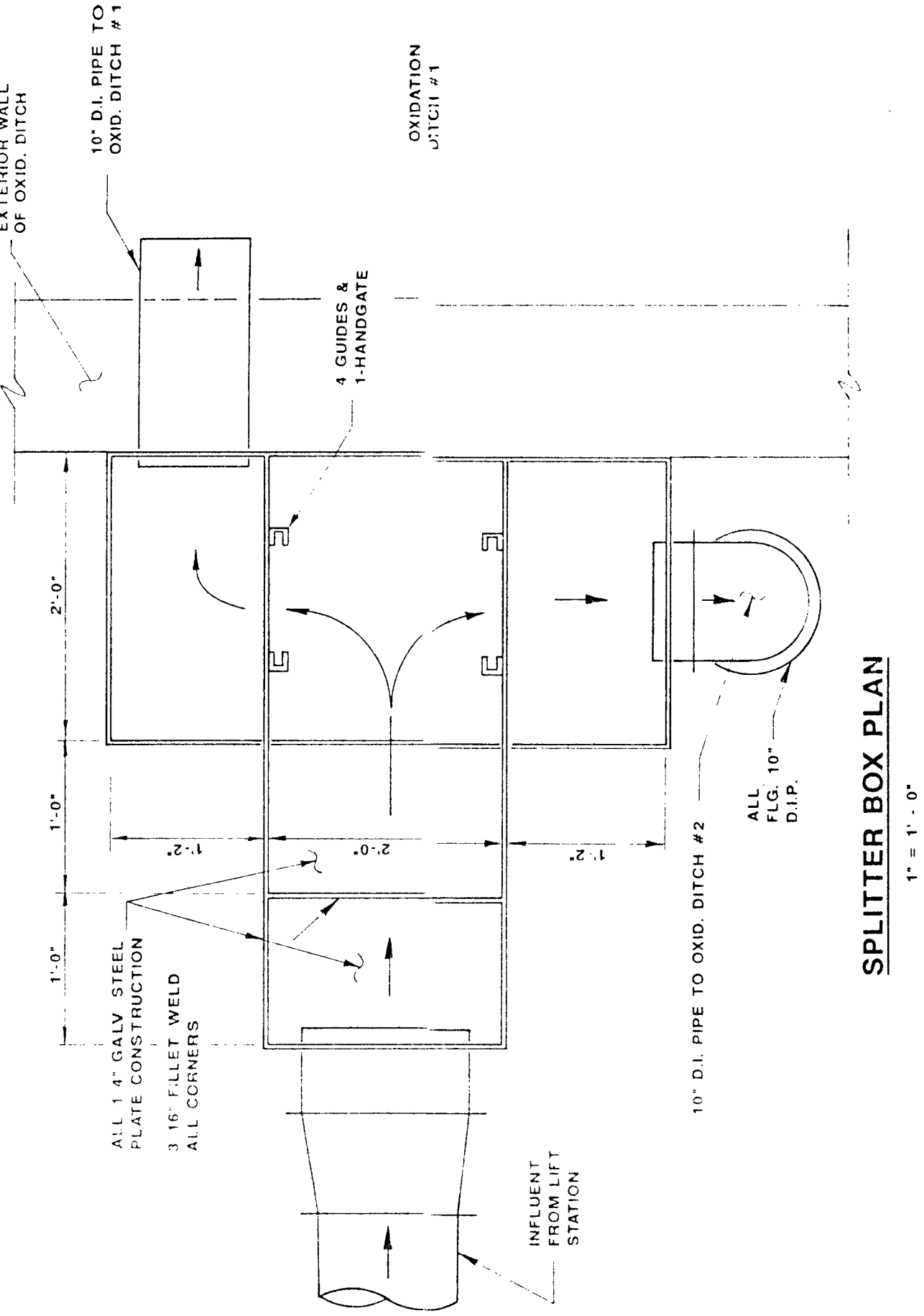
1" = 1'-0"

*FURNISH 3 PLATES: 1.4' X 3' 1.4' X 6'.
FIELD GRIND TO SCHEDULE 40S LEVEL
OF 99.24. EACH SHALL HAVE 2 HAND
LOOPS EXTENDING 6" ABOVE TOP OF S



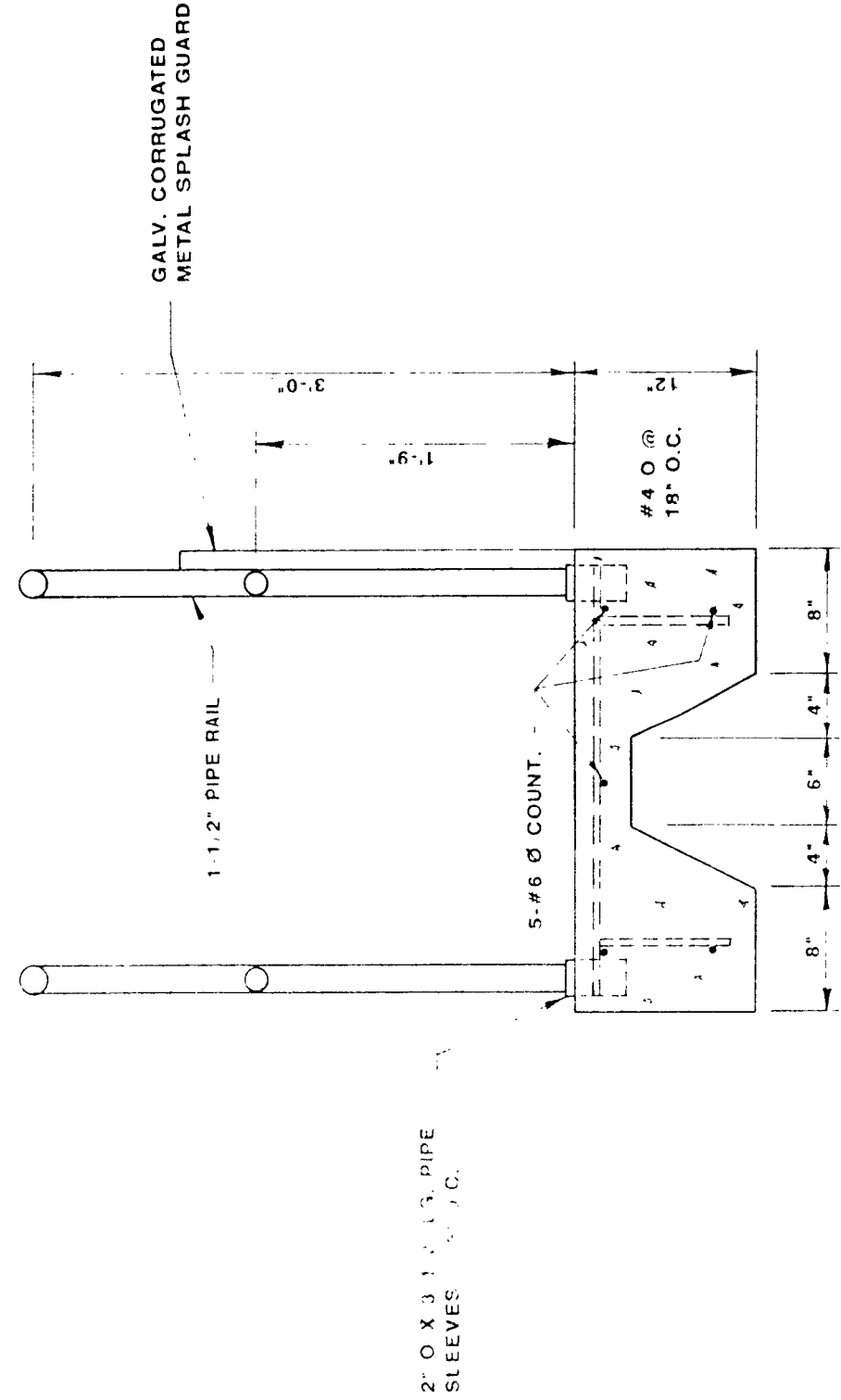
SPLITTER BOX PROFILE

1/2" = 1'-0"



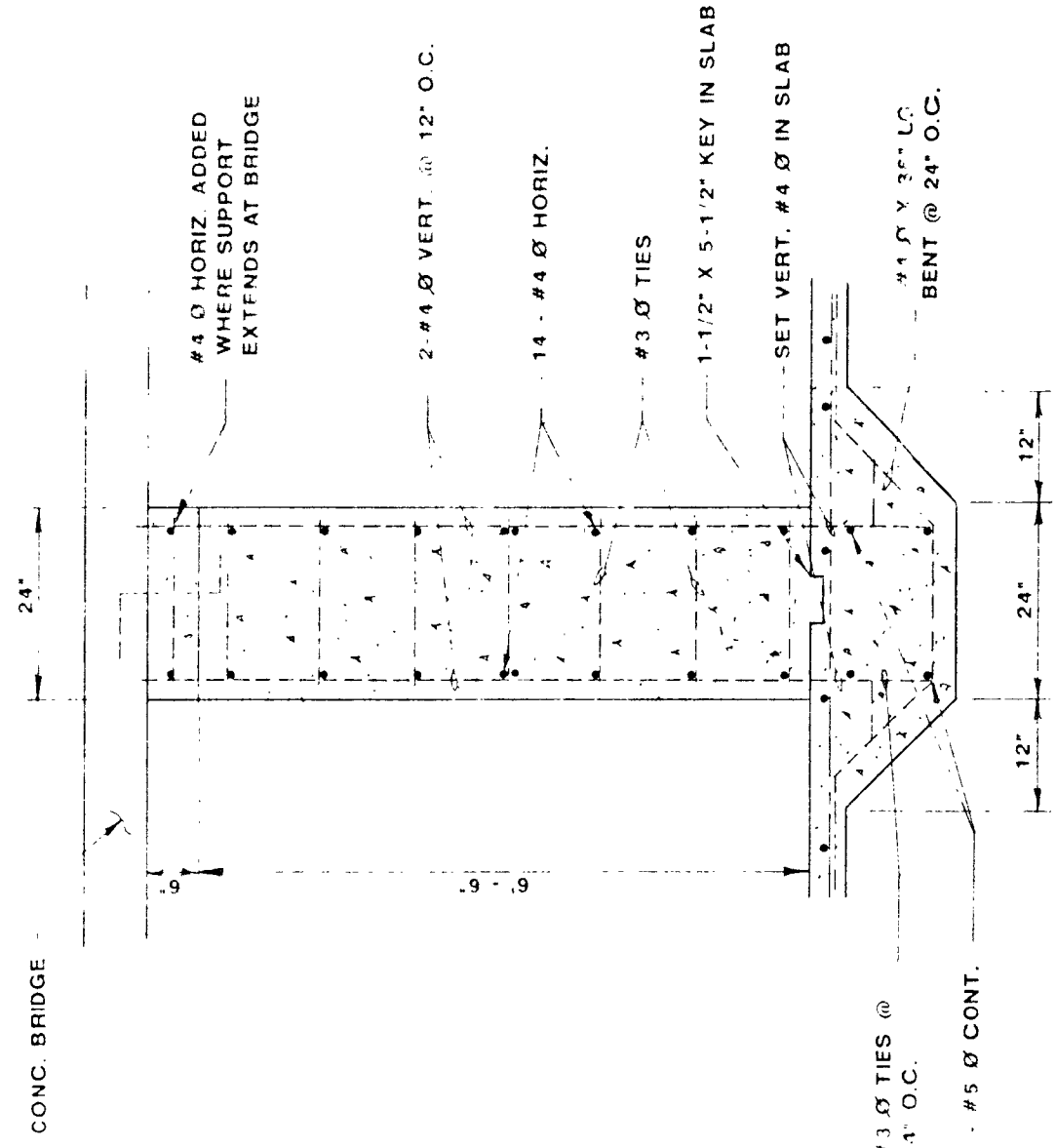
SPLITTER BOX PLAN

1" = 1'-0"



SECTION @ BRIDGE

1" = 1'-0"

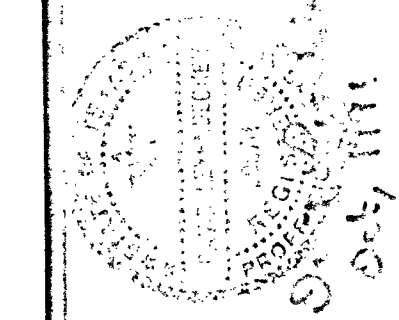


SECTION @ OUTBOARD COLUMN

1/2" = 1'-0"

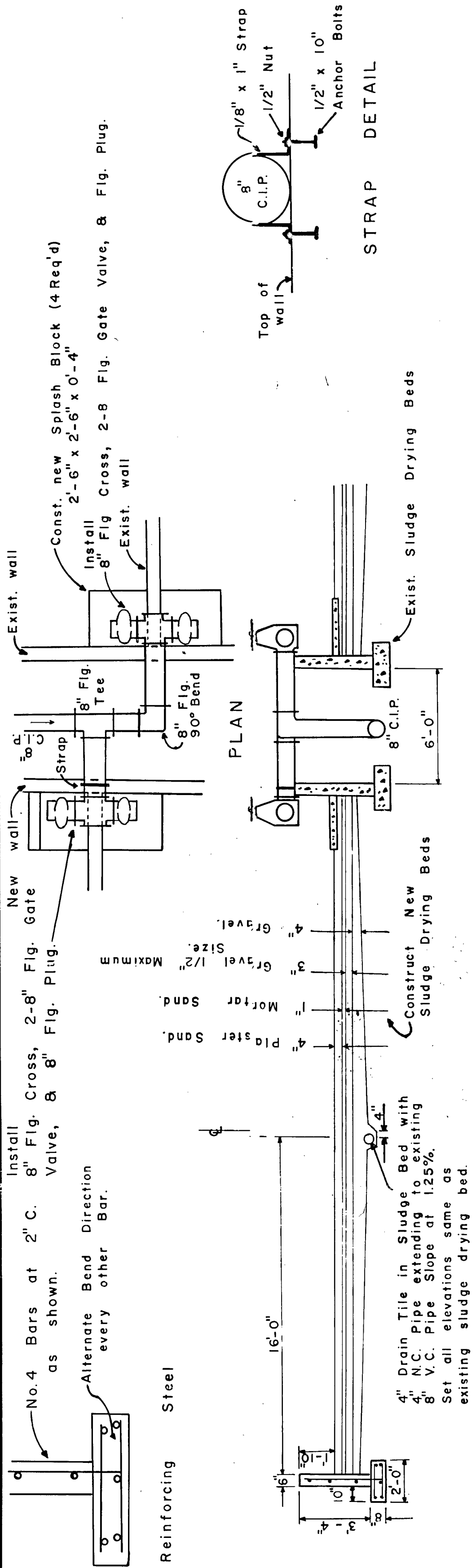
CITY OF WALLER
OXIDATION DITCH ADDITION -
SEWAGE TREATMENT PLANT

Clay & Leyendecker, Inc.
Consulting Engineers & Surveyors
Katy, Texas

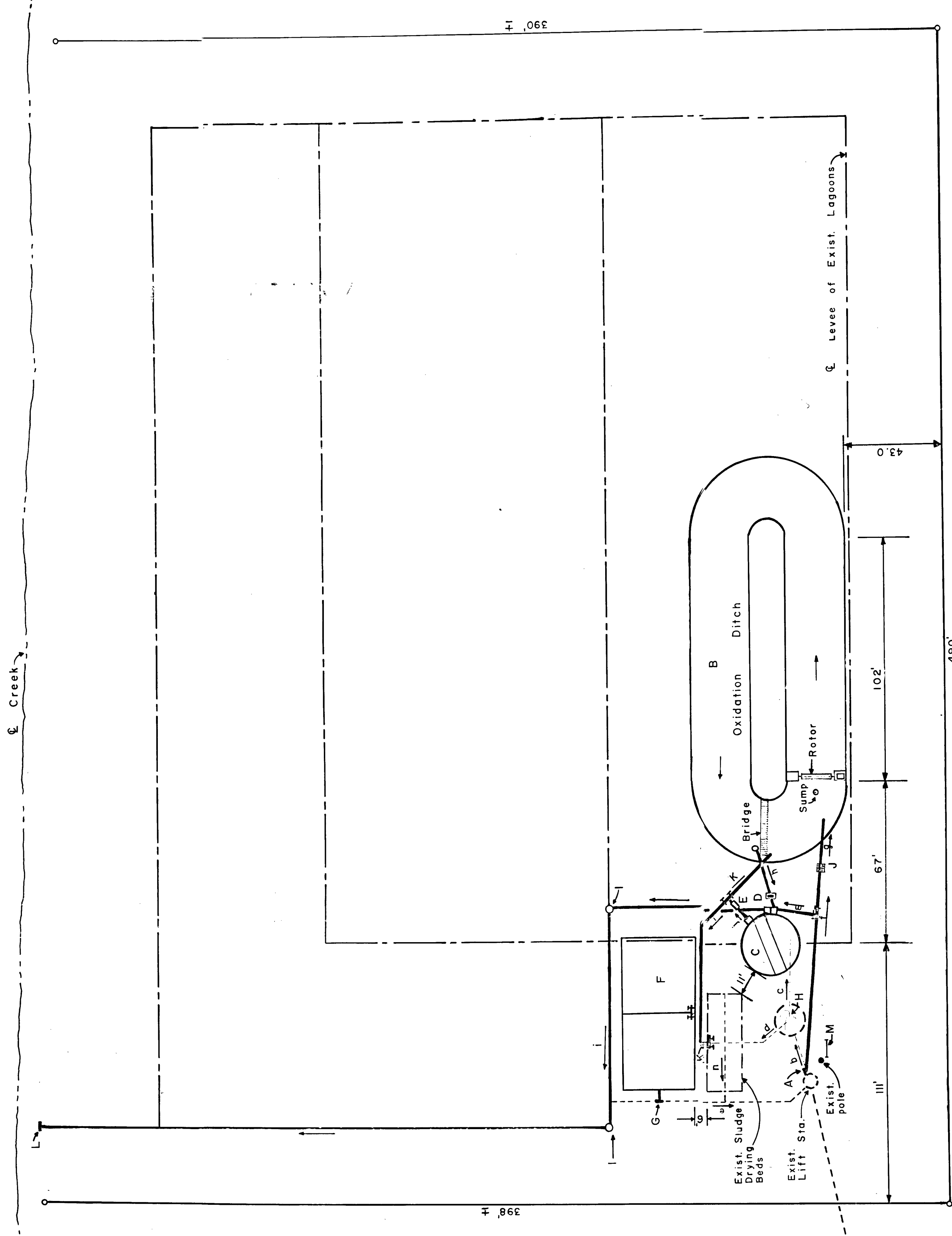


REVISED JAN., 1992

Scale :	AS SHOWN
Topo no.	File no.
Dwn. By :	D.T.
Date :	OCT., 1991
Sheet Number	2 of 2



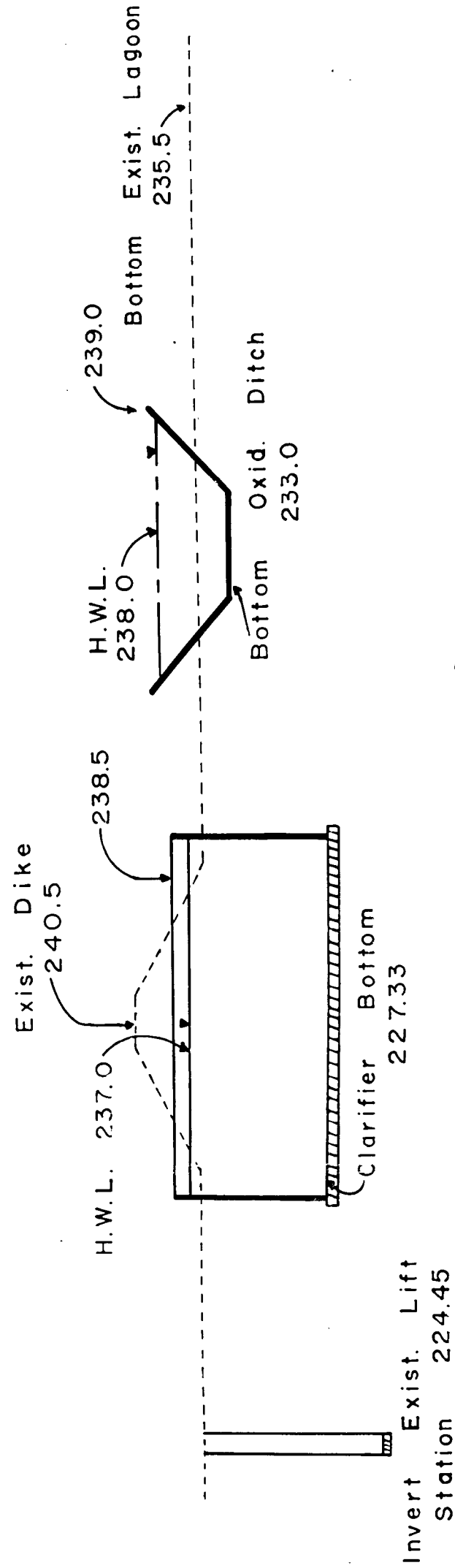
SECTION THRU SLUDGE DRYING BEDS



PLANT LAYOUT
1" = 30'

CONSTRUCTION NOTES

- Connect new & exist 6" C.I.P. (Use 6" Tee & 45° Bend).
- Construct Oxidation Ditch including earthwork.
- Construct Mechanical Clarifier including earthwork.
- Construct Hypochlorinator.
- Construct Sludge Pump.
- Construct New Sludge Drying Beds.
- Connect new drying bed drain line exist 6" V.C.P. Level & fill existing Imhoff Tank.
- Construct standard 4' Diam. Manhole (2Req'd).
- Construct Bar Screen.
- Provide sludge outlet & splash block on exist. drying beds.
- Construct Concrete Headwall.
- Construct new Electrical Panel.



PLANT ELEVATIONS
(not to scale)

PIPING LEGEND

- Exist. 10" V.C.P. (Raw Inflow).
- Exist. 6" C.I.P. Force Main (Abandon).
- Exist. 6" C.I.P. (Abandon).
- Exist. 8" C.I.P. Sludge Line (Abandon)
- Exist. 8" V.C.P.
- Construct 6" C.I.P. Force Main 85 L.F.
- Construct 12" V.C.P. Raw Inflow Line 20 L.F.
- Construct 12" V.C.P. Mixed Liquor Line 25 L.F.
- Construct 12" V.C.P. Outflow Line 410 L.F.
- Construct 8" C.I.P. Sludge Withdrawal Line 112 L.F.
- Construct 8" C.I.P. Sludge Return Line 25 L.F.
- Construct 8" C.I.P. Sludge Disposal Line 70 L.F.
- Construct 6" C.I.P. Bypass Line 18 L.F.
- Exist. 4" V.C.P. Sludge Drainage Line.

Install Gate Valve on C.I.P. (2-6" & 6-8" Req'd, including Drying Beds).